

Declaration of compliance for materials and articles intended to come in contact with food COPOLYESTER

The supplier:

Roltex NV
Industrielaan 27
9320 Erembodegem
Belgium

Declares that products belonging to the following categories:

Description:	COPOLYESTER DRINKWARE
Raw material identification	COPOLYESTER
Article number	Top range, Tulip Smart range, Frosti range, Star range

Meet the requirements of the:

- EC Regulations 1935/2004/EC and its amendments
- EC Regulation 10/2011/EC and its amendments,
- EC Regulation 1245/2020 and its amendments
- EC Regulation 2023/2006 and its amendments,
- EC Regulation 213/2048 and its amendments,
- IT Legislation ministerial Decree 21/03/73 and
- IT Legislation ministerial Decree 777/82.

Good Manufacturing Practices are implemented in all the production departments to ensure the hygienically quality of our products.

As the above-mentioned regulations develop continuously, our declarations will be adapted accordingly.

Are suitable for use in contact with all kind of foodstuff under the following conditions of use:

	Application	Specific conditions	
		Temperature (°C)	Period food contact
✓	direct food contact	70°C	2h

Certificates of raw material suppliers shows compliance with this legislation.
According these certificates following substances used that are subjected to SML or SML(T) values:

- 0003010-96-6 2,2,4,4-tetramethylcyclobutane-1,3-diol (TMCD)

Test report **AZ0153 – 60730 (23-08-2017)** , performed by an independent institute, for global and specific migration of the finished product show compliance with this legislation.

Under the above conditions of use, the product complies with the legislation for global and specific migration (82/711/EEC, 85/572/EEC) on all substances mentioned in annex I (monomers, starting substances, macromolecules obtained from microbial fermentation, additives and polymer production aids) of the regulation 10/2011/EC.

No dual use additives were used in the manufacturing of this product. (as regulated by EC 1333/2008 and EC 1334/2008 and its amendments)

Test conditions:

Global migration

- 3% Acetic acid 2h / 70°C
- 95% Ethanol 2h / 60°C
- 10% Ethanol 2h / 70°C

Specific migration

- 3% Acetic acid 2h / 70°C
- 95% Ethanol 2h / 60°C
- 10% Ethanol 2h / 70°C

The overall migration testing was made assuming that 1kg of food is in contact met 6 dm² of the material.

Conditions of use:

- Drink- and tableware is microwave safe (< 10 min – < 800W) for reheating, but not for cooking food.



- Important – please wash thoroughly before use to ensure full effectiveness of this product.
- Unbreakable products should be treated like any fine glassware.
- Unbreakable products are commercial dishwasher safe.
- Wash our unbreakables as soon as possible to maintain clarity and quality.
- To avoid scratching, use only non-abrasive sponges and pads to clean our drink & tableware products.
- Never place the tableware near or on direct heat. For instance, do not put inside or on electric or gas cookers.
- Do not use bleach or abrasives of any kind i.e. scouring pads, scourers, cleaning powders or liquids etc.
- Avoid contact with steam on a regular basis. Steam might weaken the product and might cause it to crack.
- To prevent scratching and damage, do not overload your dishwasher

This declaration replaces all previous ones relating to this subject.

Date: September 2, 2026